

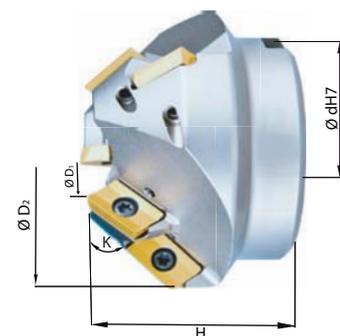
### Fresa para biselar de 15°, 30°, 45°, 60° y 75°

| K° | Ø D <sub>1</sub><br>mm | Ø D <sub>2</sub><br>mm | Ø d H7<br>mm | H<br>mm | zc* | Número de<br>plaquitas<br>de corte | a <sub>p</sub> máx.<br>mm | Plaquita de corte | format |         |
|----|------------------------|------------------------|--------------|---------|-----|------------------------------------|---------------------------|-------------------|--------|---------|
|    |                        |                        |              |         |     |                                    |                           |                   | 2999   | Ref.    |
| 15 | 35                     | 94                     | 27           | 50      | 3   | 6                                  | 8                         | XPHT 1604...      | 616,12 | ...0723 |
| 30 | 35                     | 88                     | 27           | 50      | 3   | 6                                  | 15                        | XPHT 1604...      | 616,12 | ...0726 |
| 45 | 35                     | 77,8                   | 27           | 50      | 3   | 6                                  | 21,5                      | XPHT 1604...      | 616,12 | ...0729 |
| 60 | 35                     | 65                     | 27           | 50      | 3   | 6                                  | 26,5                      | XPHT 1604...      | 616,12 | ...0732 |
| 75 | 35                     | 50,7                   | 22           | 60      | 3   | 6                                  | 29,5                      | XPHT 1604...      | 616,12 | ...0735 |

\* Número de dientes efectivo para el cálculo del avance.

(W280)

format  
professional quality



Suministro sin plaquitas de corte.

### Pieza de recambio

| Características            | U.E. | format |       | Ref.    |
|----------------------------|------|--------|-------|---------|
|                            |      | 2999   | 5886  |         |
| Tornillo                   | 5 Δ  | 8,94   | -     | ...0744 |
| Destornillador T15 x 80 mm | 1    | -      | 10,90 | ...0050 |

Δ Solo es posible la entrega de una unidad de embalaje completa.

(W281) (W543)



Tornillo



Destornillador

### Plaquita de corte ISO



format  
professional quality

| Designación ISO | Tipo de material<br>de corte | Velocidad de corte<br>Avance Profundidad<br>de corte           | format                       |                                |                |               |                            |               |      | U.E.  | 2999    | Ref. |
|-----------------|------------------------------|--|------------------------------|--------------------------------|----------------|---------------|----------------------------|---------------|------|-------|---------|------|
|                 |                              |  | P<br>Acero                   | M<br>Inoxidable                | K<br>Fundición | N<br>Aluminio | S<br>Superalac.            | H<br>Templado | €    |       |         |      |
| XPHT 160412S    | PM 9125<br>                  | v <sub>c</sub> m/min<br>f <sub>z</sub> mm<br>a <sub>p</sub> mm | 150-215<br>0,1-0,3<br>1,2-15 | 90-130<br>0,1-0,23<br>1,2-11,3 | -<br>-<br>-    | -<br>-<br>-   | 30-75<br>0,1-0,18<br>1,2-9 | -<br>-<br>-   | 10 Δ | 26,74 | ...5551 |      |
| XPHT 160412S    | PM 9130<br>                  | v <sub>c</sub> m/min<br>f <sub>z</sub> mm<br>a <sub>p</sub> mm | 160-255<br>0,1-0,3<br>1,2-15 | 95-150<br>0,1-0,23<br>1,2-11,3 | -<br>-<br>-    | -<br>-<br>-   | -<br>-<br>-                | -<br>-<br>-   | 10 Δ | 26,57 | ...5548 |      |

Δ Solo es posible la entrega de una unidad de embalaje completa.

(W282)

